

BST Elastomers Co., Ltd.

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Specification of BSTE SBR1500

(Spec. Code : BSTE-STD-007)

Technical Data Sheet

Chemical Identification

Emulsion Styrene Butadiene Rubber (E-SBR)

Product Characteristic

RAW POLYMER

	Unit	Specification Value		Test Method
		Minimum	Maximum	
Volatile Matter Content	%	-	0.75	ASTM D5668-99
Ash Content	%	-	0.75	ASTM D5667-95 (Reapproved 2000)
Soap Content	%	-	0.50	ASTM D5774-95 (Reapproved 2000)
Organic Acid	%	5.00	7.25	ASTM D5774-95 (Reapproved 2000)
Bound Styrene	%	22.5	24.5	ASTM D5775-95 (Reapproved 2000)
Raw Mooney Viscosity	MU	47	57	ASTM D1646-03
ML1+4@100°C (Massed Method)				

COMPOUND PROPERTIES

Compound Mooney Viscosity	MU	75	89	ASTM D1646-03
ML1+4@100°C				
Tensile Strength, 145°C & 35 min	MPa	26.2	34.0	ASTM D412-98 (Reapproved 2002)
Elongation at Break, 145°C & 35 min	%	420	570	ASTM D412-98 (Reapproved 2002)
300% Modulus@145°C				
25 minutes	MPa	10.3	15.7	ASTM D412-98 (Reapproved 2002)
35 minutes	MPa	14.1	19.7	ASTM D412-98 (Reapproved 2002)
50 minutes	MPa	16.1	21.7	ASTM D412-98 (Reapproved 2002)

COMPOUND RECIPE (ASTM D3185)

	Parts
Raw SBR1500	100
HAF Black (IRB#7)	50
Zinc Oxide	3
Stearic Acid	1
Accelerator (TBBS)	1
Sulfur	1.75

Compounding condition : 6 inch Two Roll Mill