

# Vistamaxx™ 3000

## Performance Polymer

### Product Description

Vistamaxx 3000 performance polymer is an olefinic elastomer produced using ExxonMobil Chemical's proprietary metallocene catalyst technology. It has moderate elastomeric properties, is easy to process and is compatible with a wide variety of hydrocarbon based polymers. It is available as free flowing pellets.

### Key Features

- Suitable for a wide range of film, sheeting and compounding applications requiring good durability and mechanical properties.
- Excellent adhesion to conventional or metallocene PP and PE.
- Very good elasticity, toughness and clarity.
- Very low seal initiation temperature combined with high seal strength when used as sealing layer of co-extruded structures.
- Very good chemical resistance and long term aging.
- Although not NSF certified, this product has a Material Supplier Form on file with NSF to facilitate its evaluation for use in applications requiring NSF certification.
- RoHS compliant.

### General

Availability <sup>1</sup>	<ul style="list-style-type: none"> <li>▪ Africa &amp; Middle East</li> <li>▪ Asia Pacific</li> </ul>	<ul style="list-style-type: none"> <li>▪ Europe</li> <li>▪ Latin America</li> </ul>	<ul style="list-style-type: none"> <li>▪ North America</li> </ul>
Applications	<ul style="list-style-type: none"> <li>▪ Blown Film</li> <li>▪ Calendered Sheeting</li> </ul>	<ul style="list-style-type: none"> <li>▪ Cast Film</li> <li>▪ Extruded Sheeting</li> </ul>	<ul style="list-style-type: none"> <li>▪ Injection Molding</li> <li>▪ PP/TPO Modification</li> </ul>
Uses	<ul style="list-style-type: none"> <li>▪ Compounding</li> </ul>	<ul style="list-style-type: none"> <li>▪ Film</li> </ul>	<ul style="list-style-type: none"> <li>▪ Packaging</li> </ul>
RoHS Compliance	<ul style="list-style-type: none"> <li>▪ RoHS Compliant</li> </ul>		
Form(s)	<ul style="list-style-type: none"> <li>▪ Pellets</li> </ul>		
Revision Date	<ul style="list-style-type: none"> <li>▪ 08/06/2013</li> </ul>		

### Physical

	Typical Value (English)	Typical Value (SI)	Test Based On
Density <sup>2</sup>	0.873 g/cm <sup>3</sup>	0.873 g/cm <sup>3</sup>	ASTM D1505
Melt Index <sup>2</sup> (190°C/2.16 kg)	3.6 g/10 min	3.6 g/10 min	ASTM D1238
Melt Mass-Flow Rate (MFR) <sup>2</sup>	8 g/10 min	8 g/10 min	ExxonMobil Method
Ethylene Content	11 wt%	11 wt%	ExxonMobil Method

### Hardness

	Typical Value (English)	Typical Value (SI)	Test Based On
Durometer Hardness (Shore D)	33	33	ASTM D2240

### Mechanical

	Typical Value (English)	Typical Value (SI)	Test Based On
Tensile Stress at 100%	666 psi	4.59 MPa	ASTM D638
Tensile Stress at 300%	654 psi	4.51 MPa	ASTM D638
Tensile Strength at Yield	757 psi	5.22 MPa	ASTM D638
Tensile Strength at Break	2480 psi	17.1 MPa	ASTM D638
Tensile Set	54 %	54 %	ExxonMobil Method
Elongation at Yield	48 %	48 %	ASTM D638
Elongation at Break	1898 %	1898 %	ASTM D638
Flexural Modulus - 1% Secant	8610 psi	59.3 MPa	ASTM D790

### Elastomers

	Typical Value (English)	Typical Value (SI)	Test Based On
Tear Strength (Die C)	356 lbf/in	62.3 kN/m	ASTM D624

### Thermal

	Typical Value (English)	Typical Value (SI)	Test Based On
Vicat Softening Temperature	150 °F	65.6 °C	ExxonMobil Method

**Additional Information**

In accordance with FDA Food Contact Notification (FCN) 832, this product may be used as articles or components of articles used in contact with all food types under Conditions of Use B through H, as described in Table 2 of 21 CFR 176.170(c).

The base resin in this product is listed in the Chinese Positive List for allowed resins in food packaging materials (issued by China MoH, 11 Oct 2011) and additives that may be present in this product are authorized according to the National Standard of People's Republic of China GB9685-2008, Hygienic Standards for Uses of Additives in Food Containers and Packaging Materials.

EU Note: The composition of this product complies with the requirements for use in contact with food of EU Regulation 10/2011.

Please contact Customer Service for the official food law certificates which provide more detailed information.

For data specific to chemical resistance, refer to the Technical Literature (TL), Chemical Resistance of Vistamaxx Performance Polymer.

**Legal Statement**

This product, including the product name, shall not be used or tested in any medical application without the prior written acknowledgement of ExxonMobil Chemical as to the intended use.

For detailed Product Stewardship information, please contact Customer Service.

**Processing Statement**

Vistamaxx performance polymer has a wide temperature processing window. A good starting point for temperatures is 10°C above the highest melting point. This material does not require drying and can be compounded or used in a dry blend. Use conventional processing knowledge to ensure mixing of the materials.

**Notes**

Typical properties: these are not to be construed as specifications.

<sup>1</sup> Product may not be available in one or more countries in the identified Availability regions. Please contact your Sales Representative for complete Country Availability.

<sup>2</sup> Property specified in conventional unit of measure.

For additional technical, sales and order assistance: [www.exxonmobilchemical.com/ContactUs](http://www.exxonmobilchemical.com/ContactUs)

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